

FIG. 1

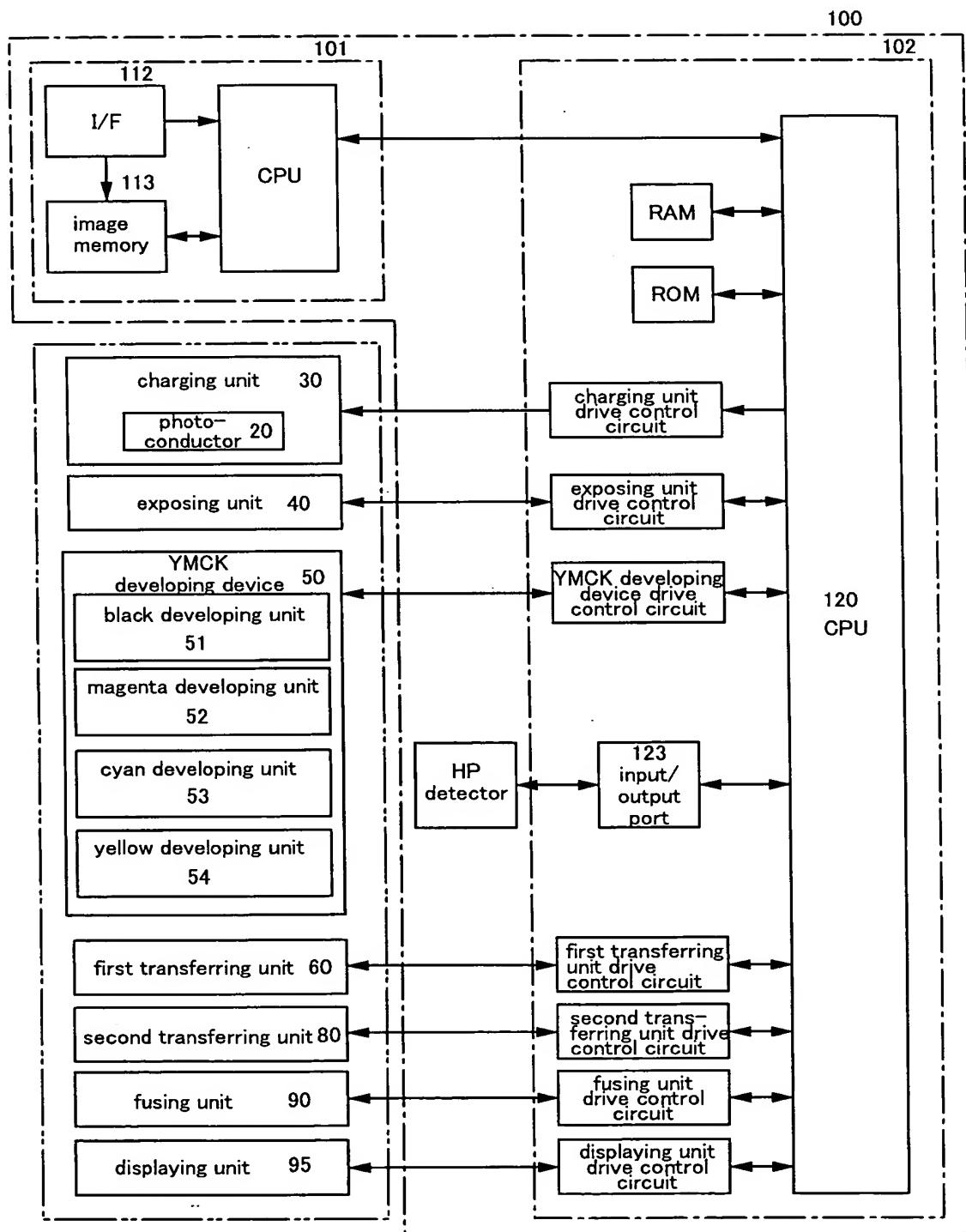


FIG. 2

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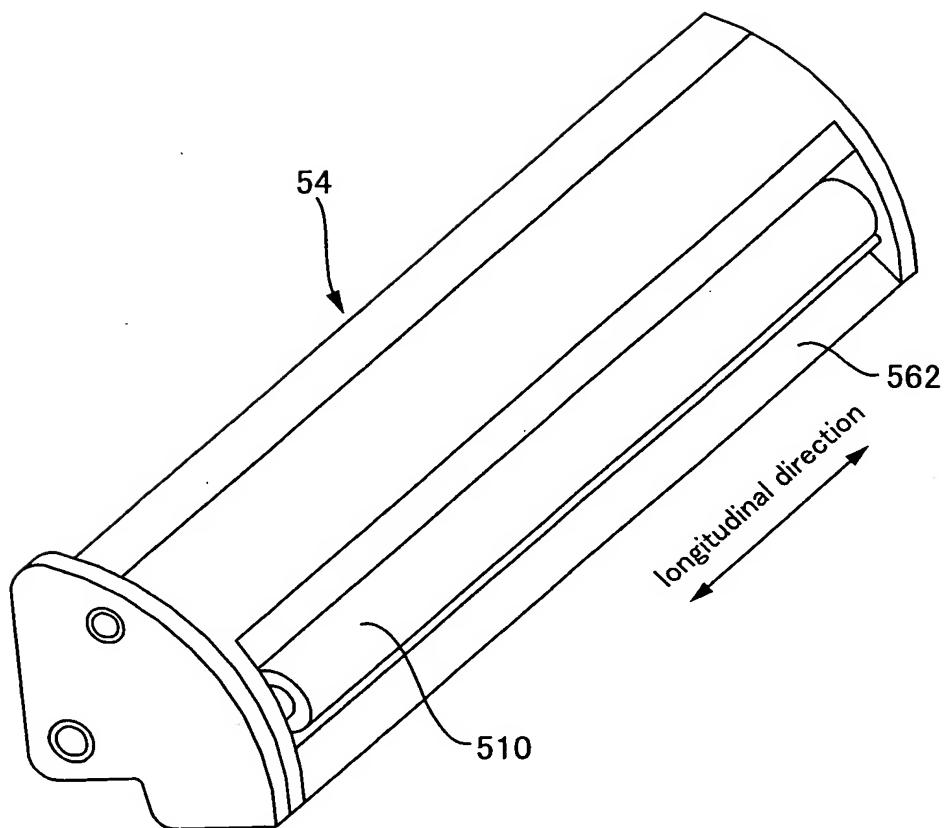


FIG. 3

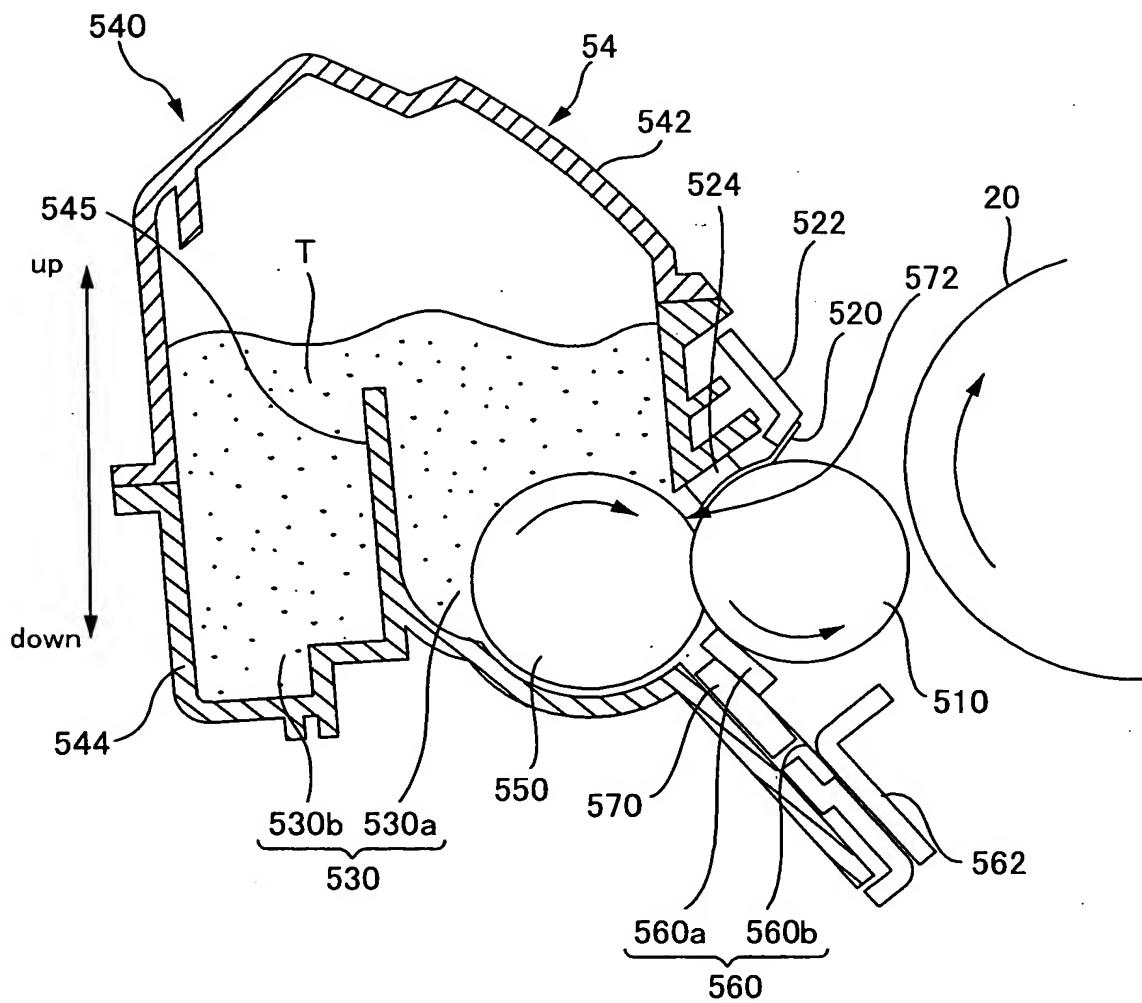


FIG. 4

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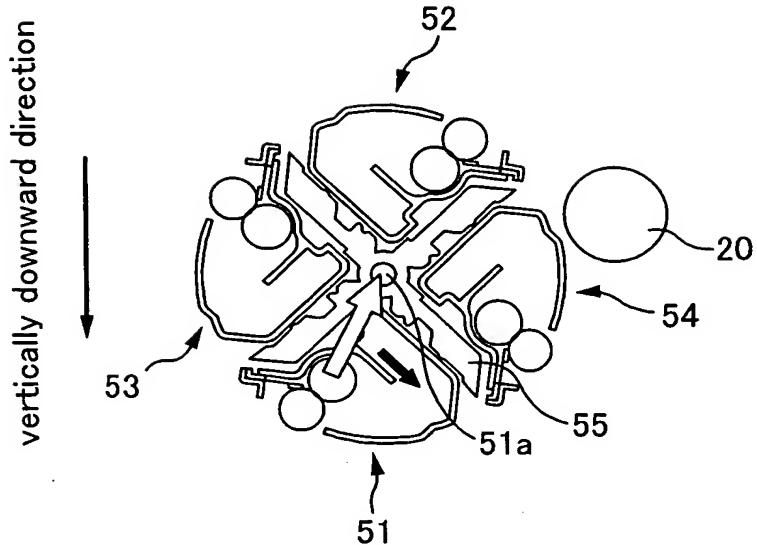


FIG. 5A

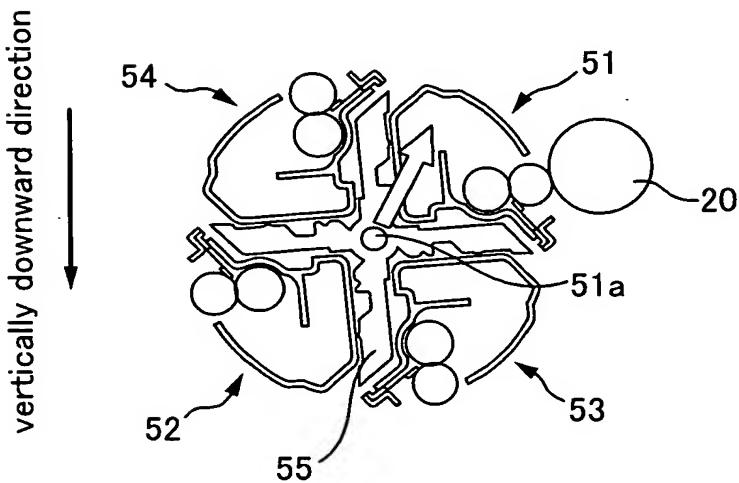


FIG. 5B

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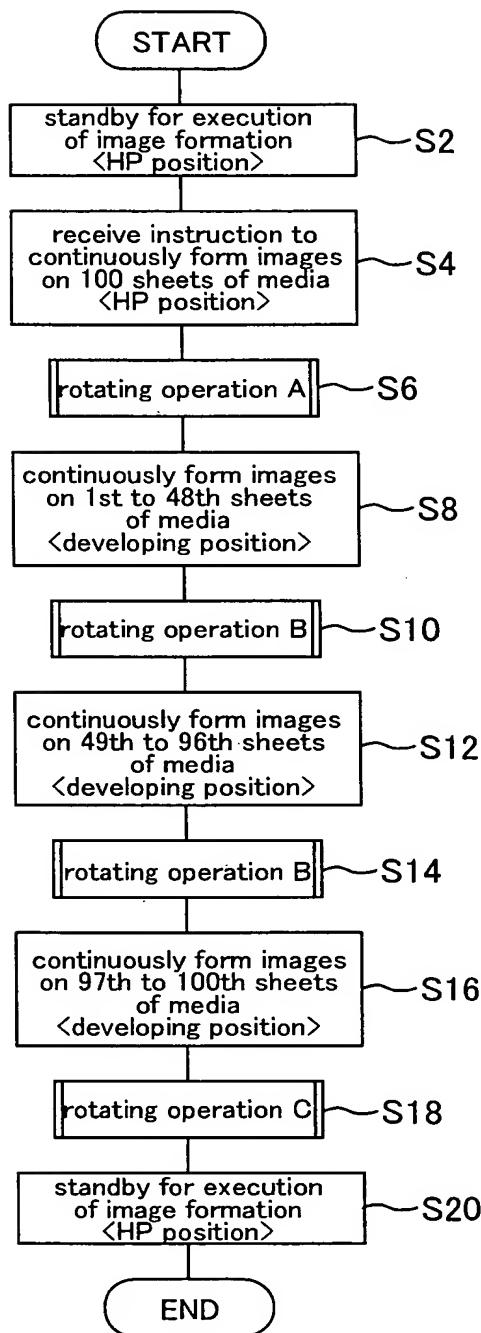


FIG. 6A

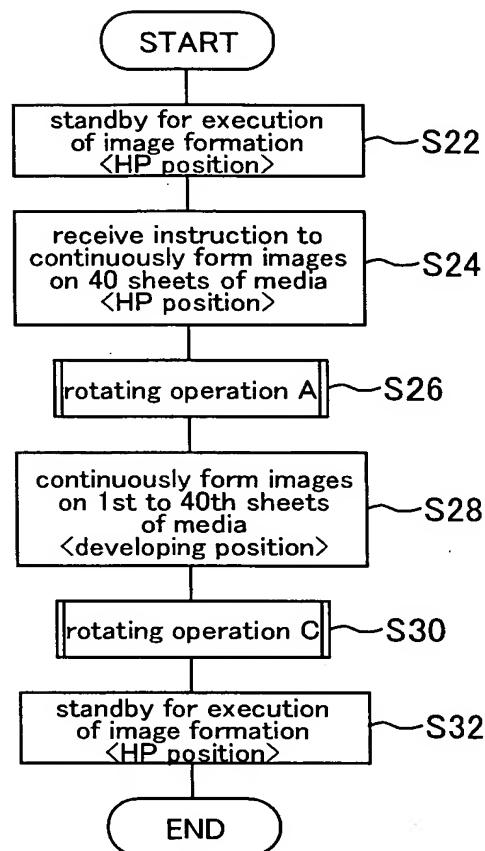


FIG. 6B

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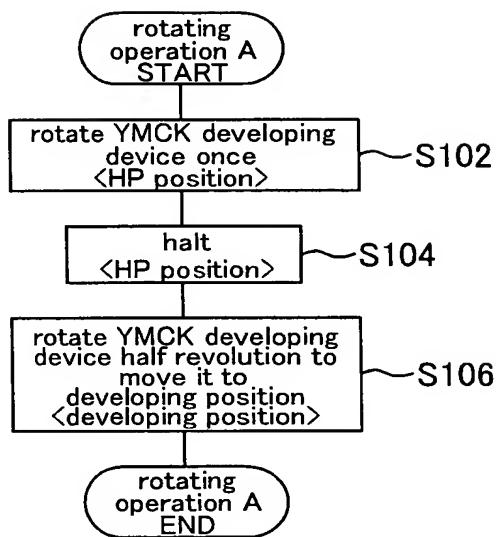


FIG. 7A

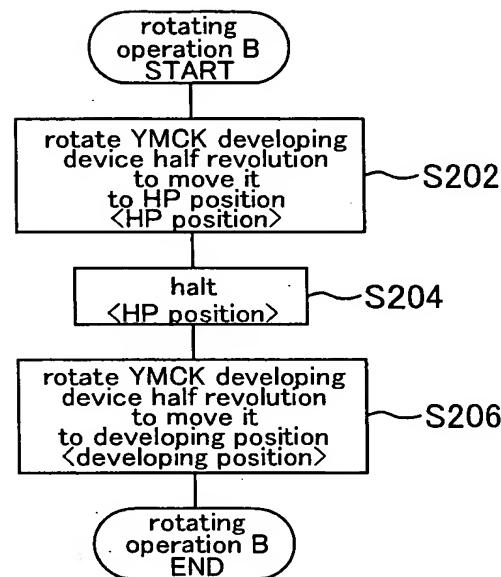


FIG. 7B

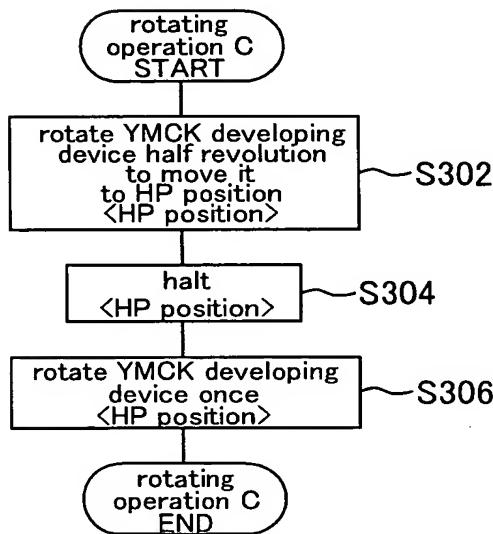


FIG. 7C

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	N number of sheets(sheets)	start (times)	middle (times)	end (times)	total M (times)	M/N (times/sheet)
present example	100	1.5	2	1.5	5	0.05
	40	1.5	0	1.5	3	0.075
compara-tive example	100	0.5	2	0.5	3	0.03
	40	0.5	0	0.5	1	0.025

FIG. 8

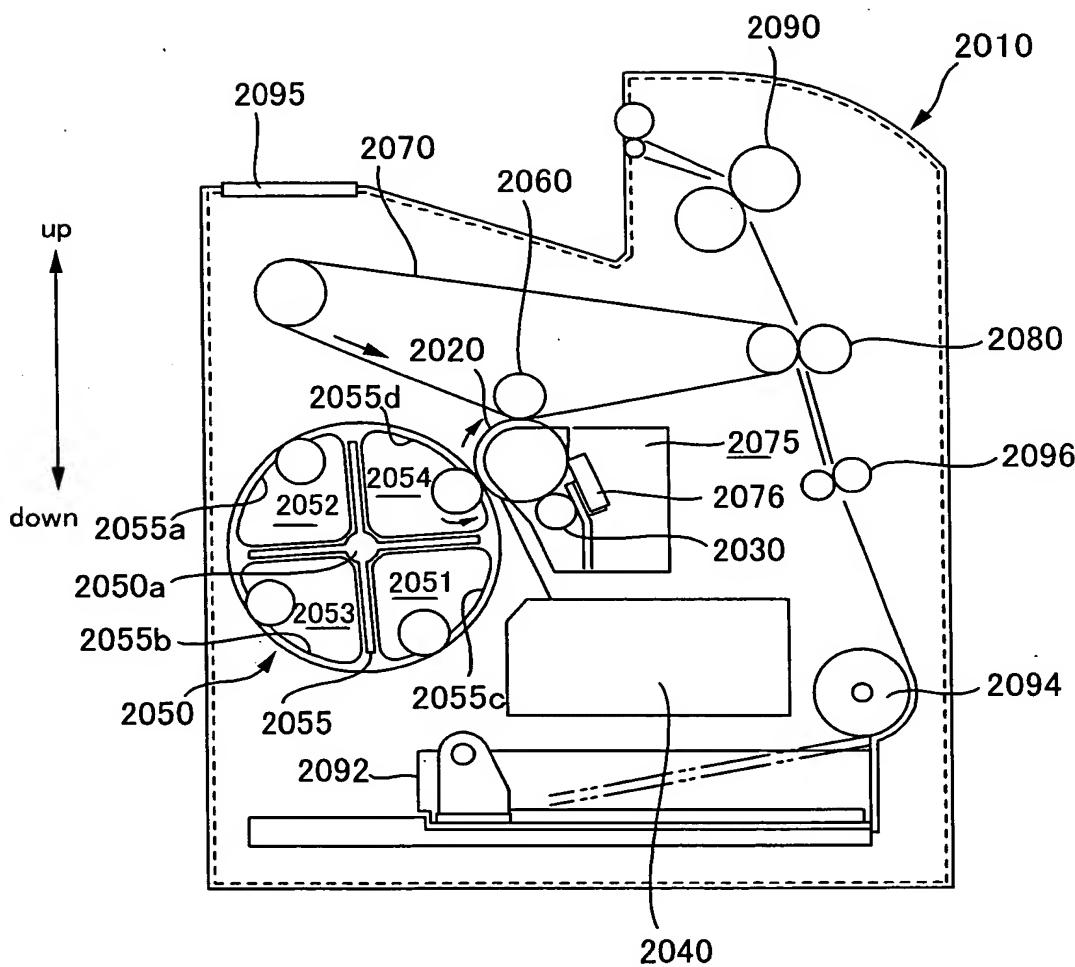


FIG. 9

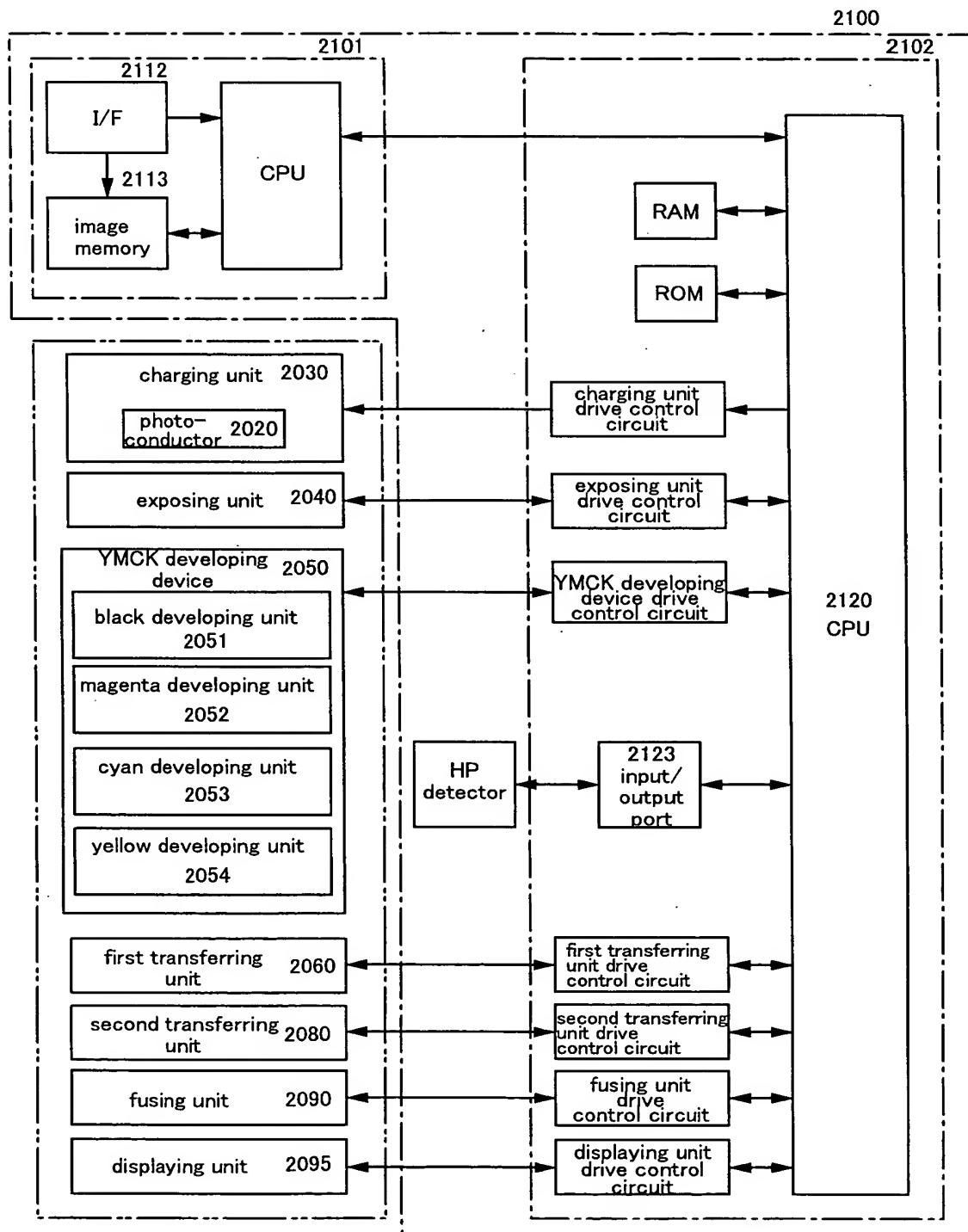


FIG. 10

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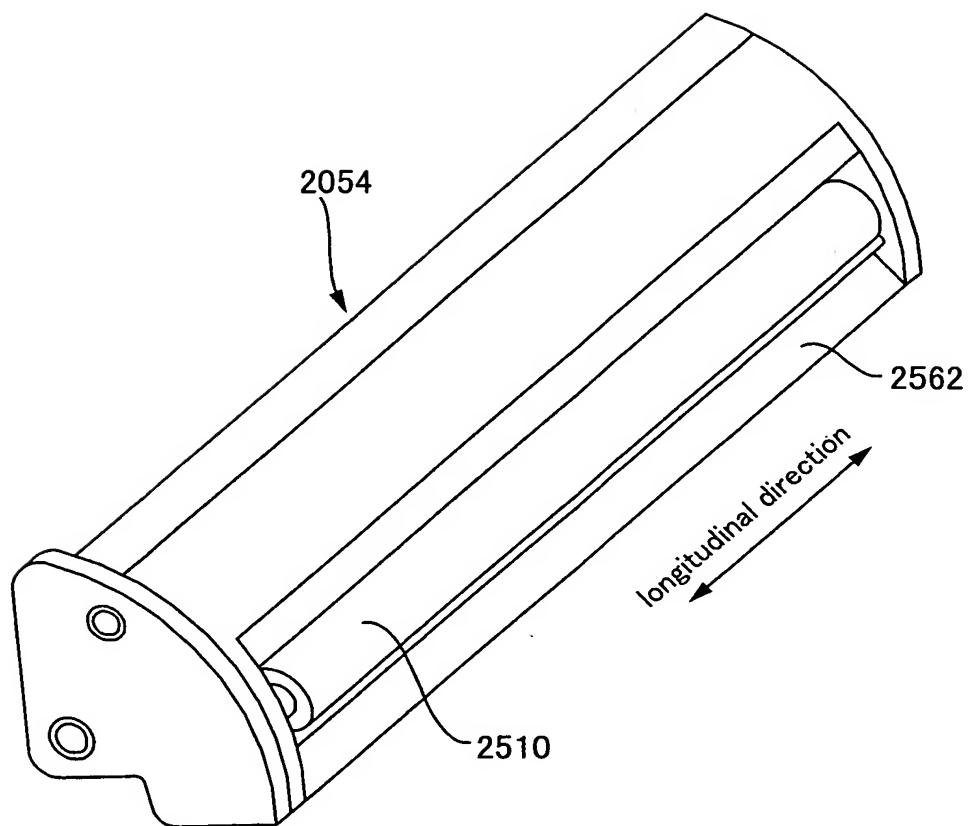


FIG. 11

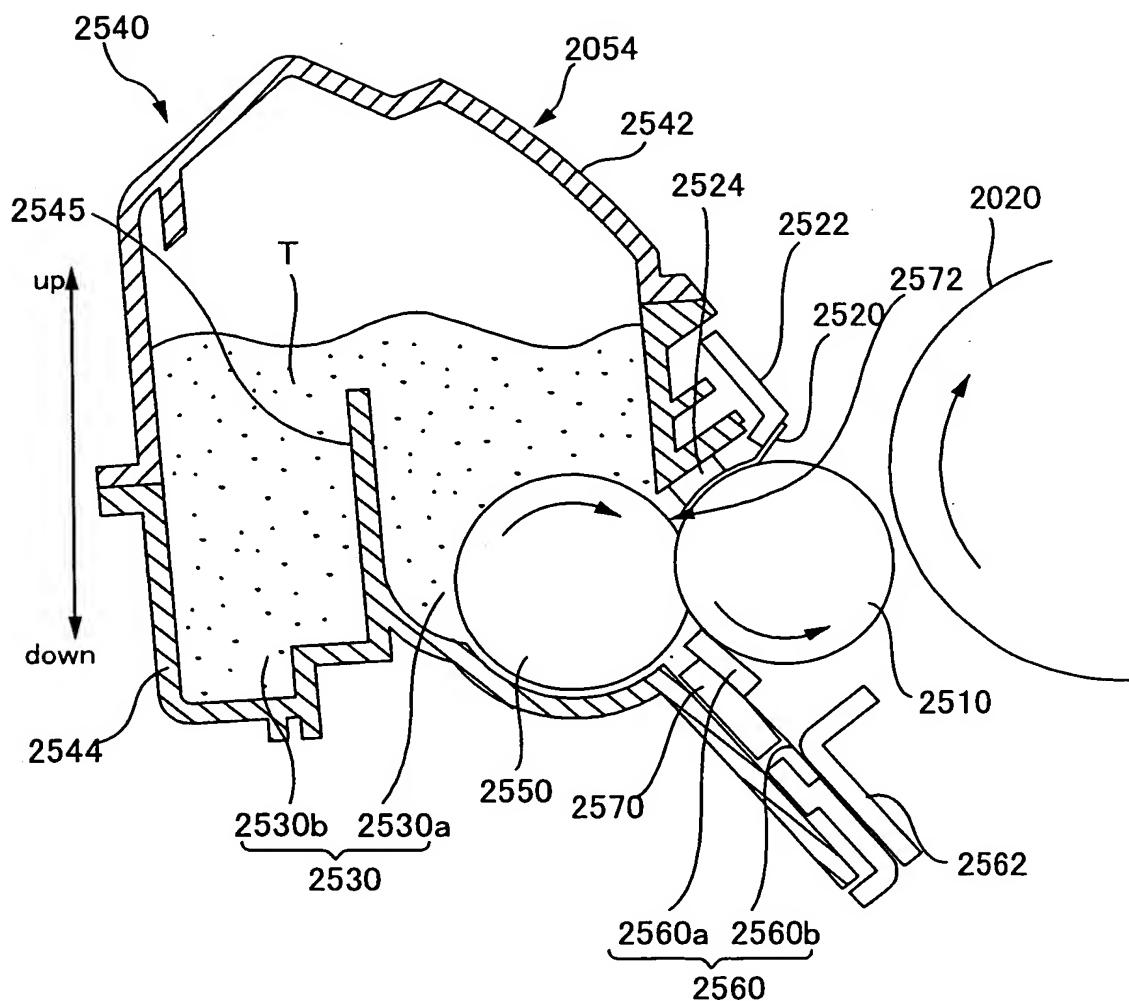


FIG. 12

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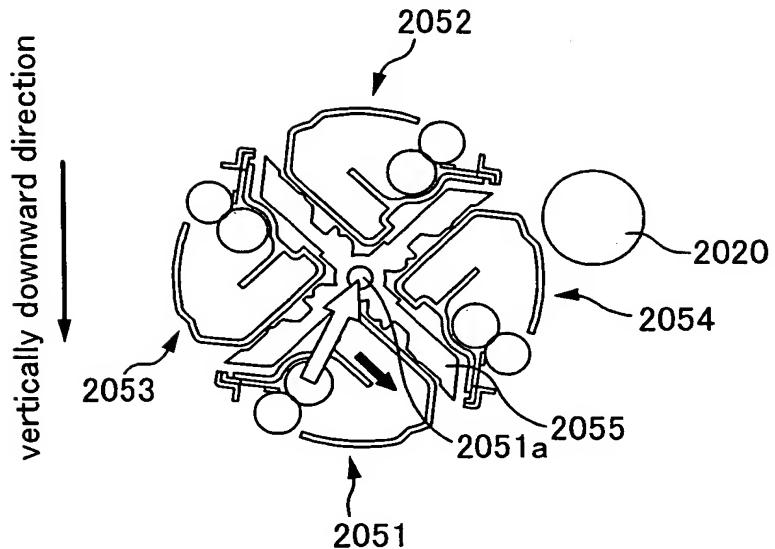


FIG. 13A

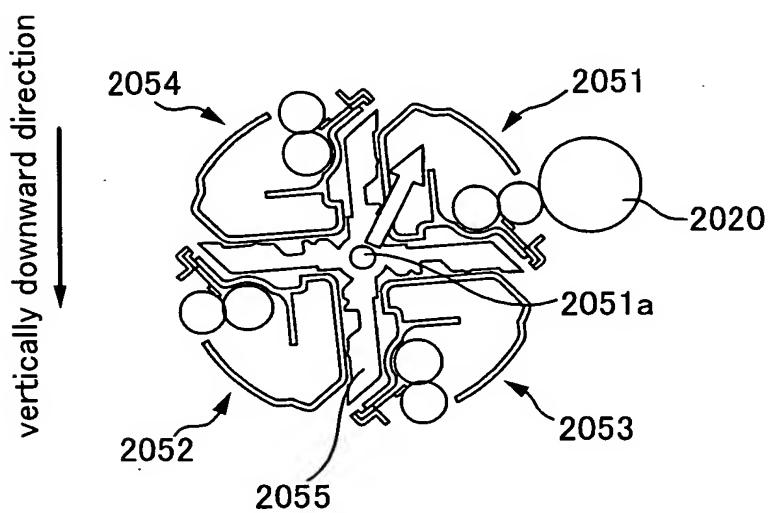


FIG. 13B

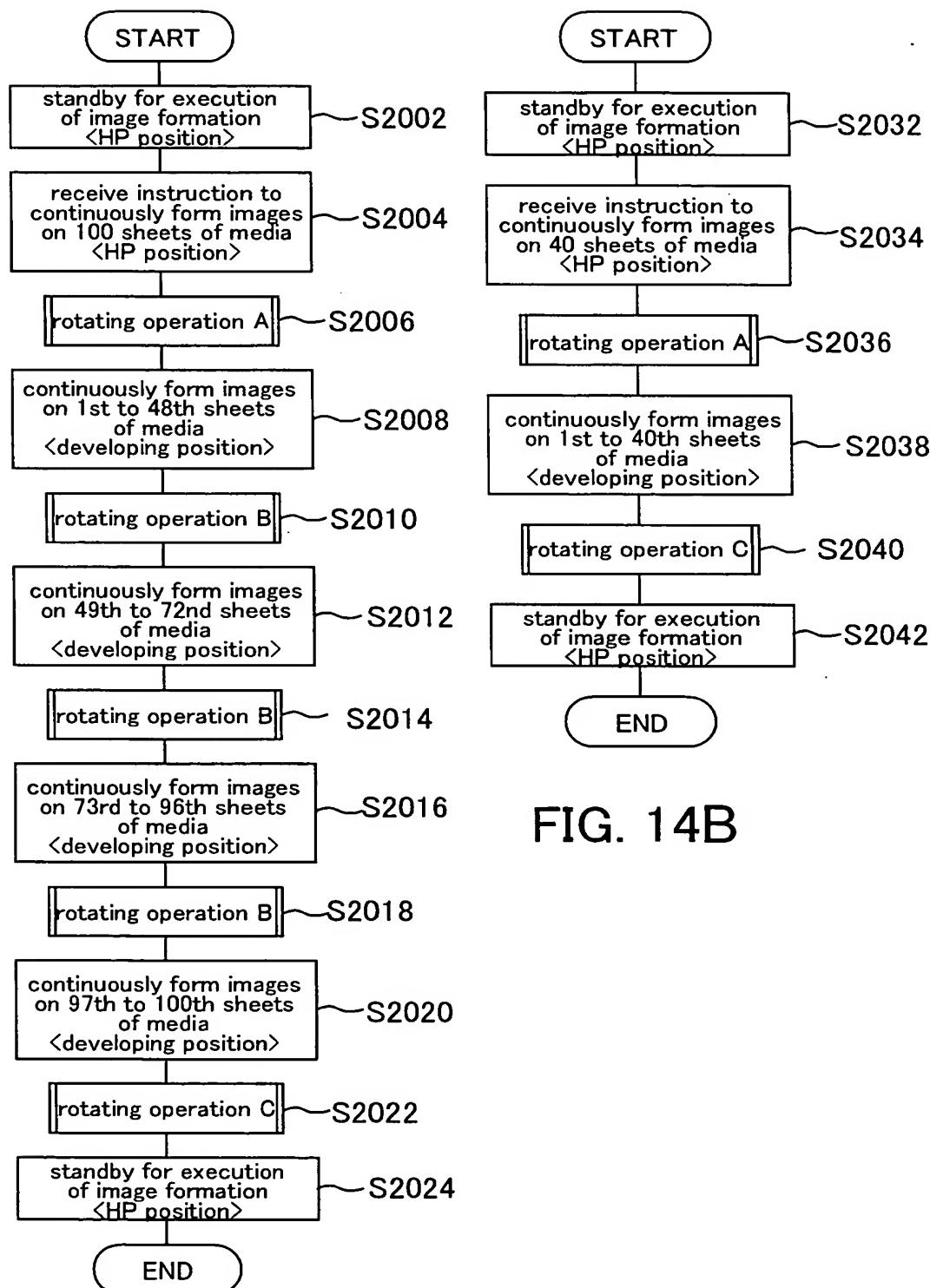


FIG. 14B

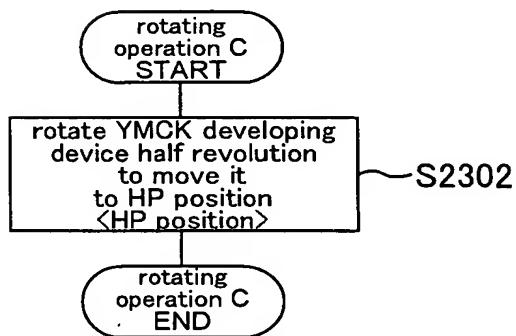
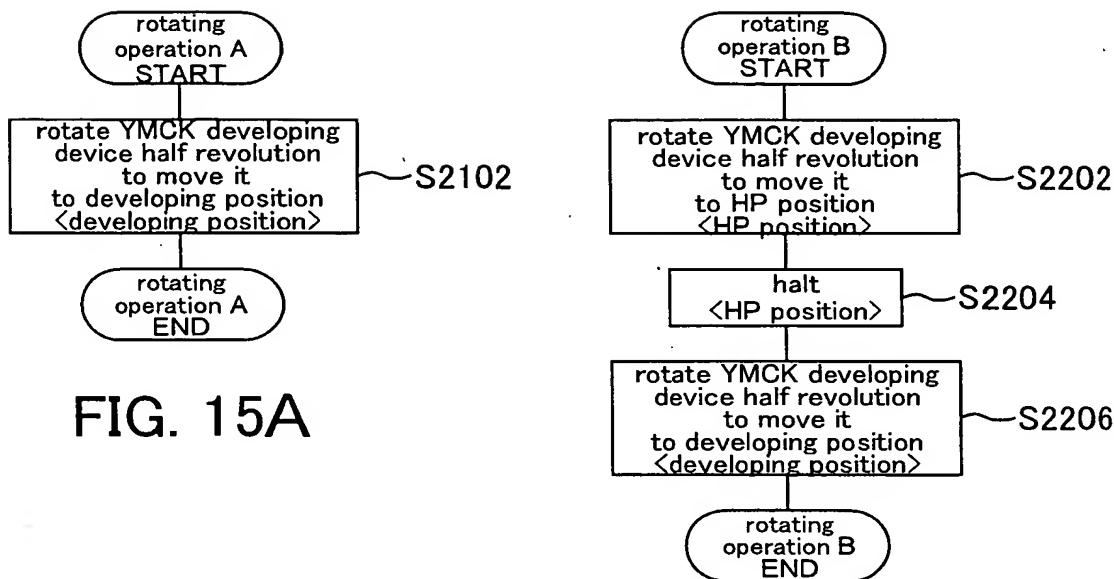


FIG. 15B

FIG. 15C

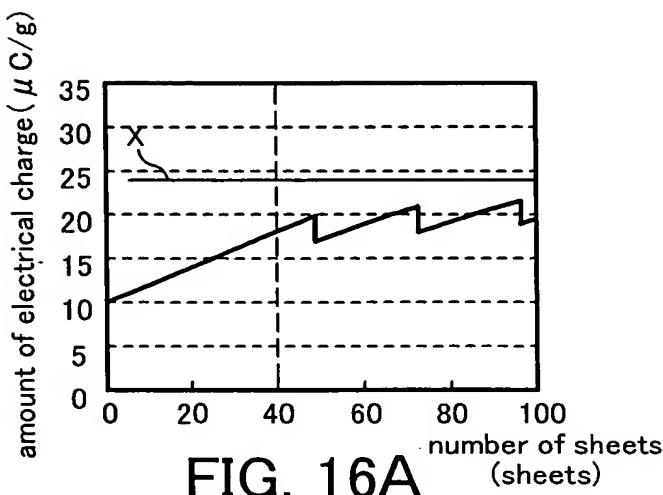


FIG. 16A

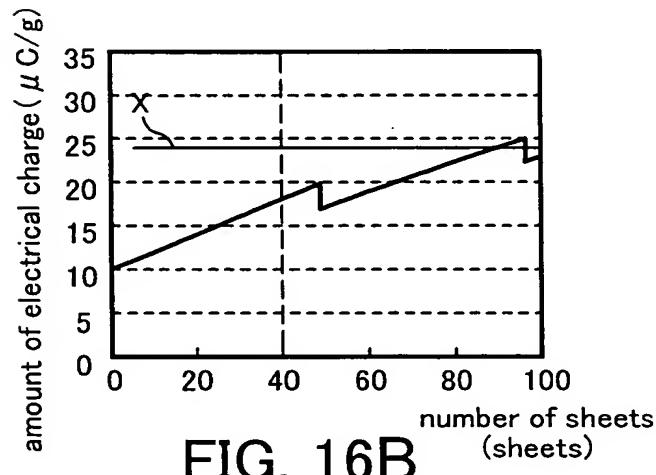


FIG. 16B

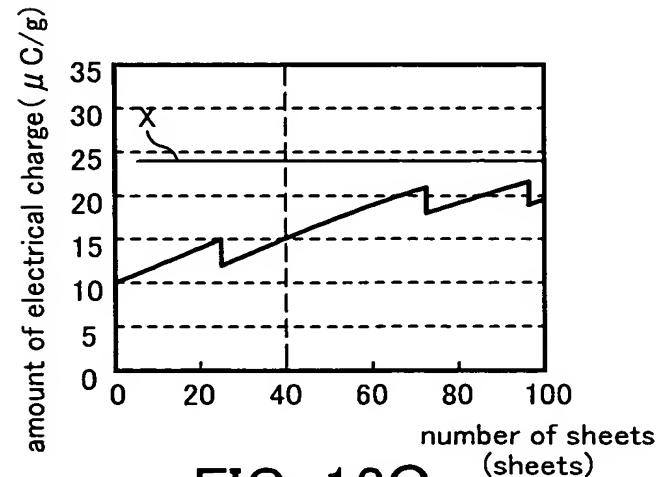


FIG. 16C

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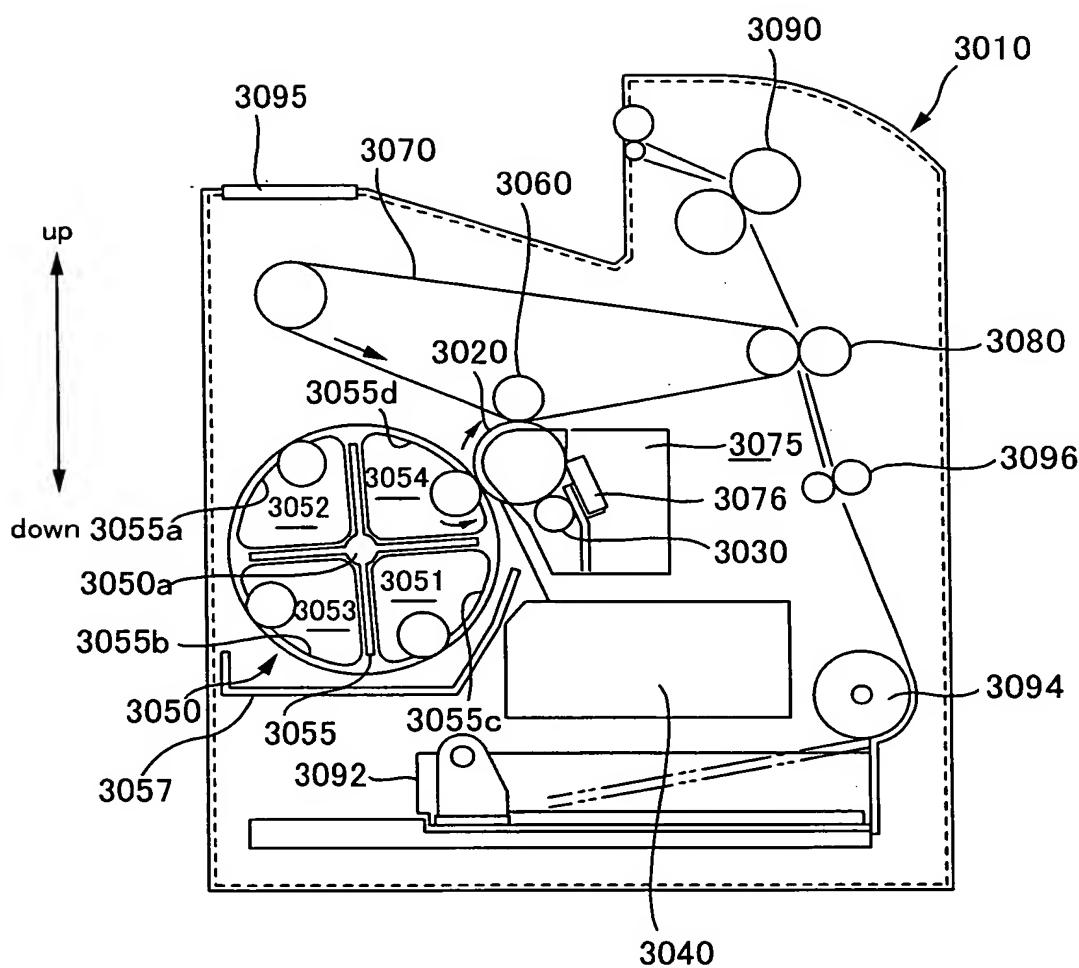


FIG. 17

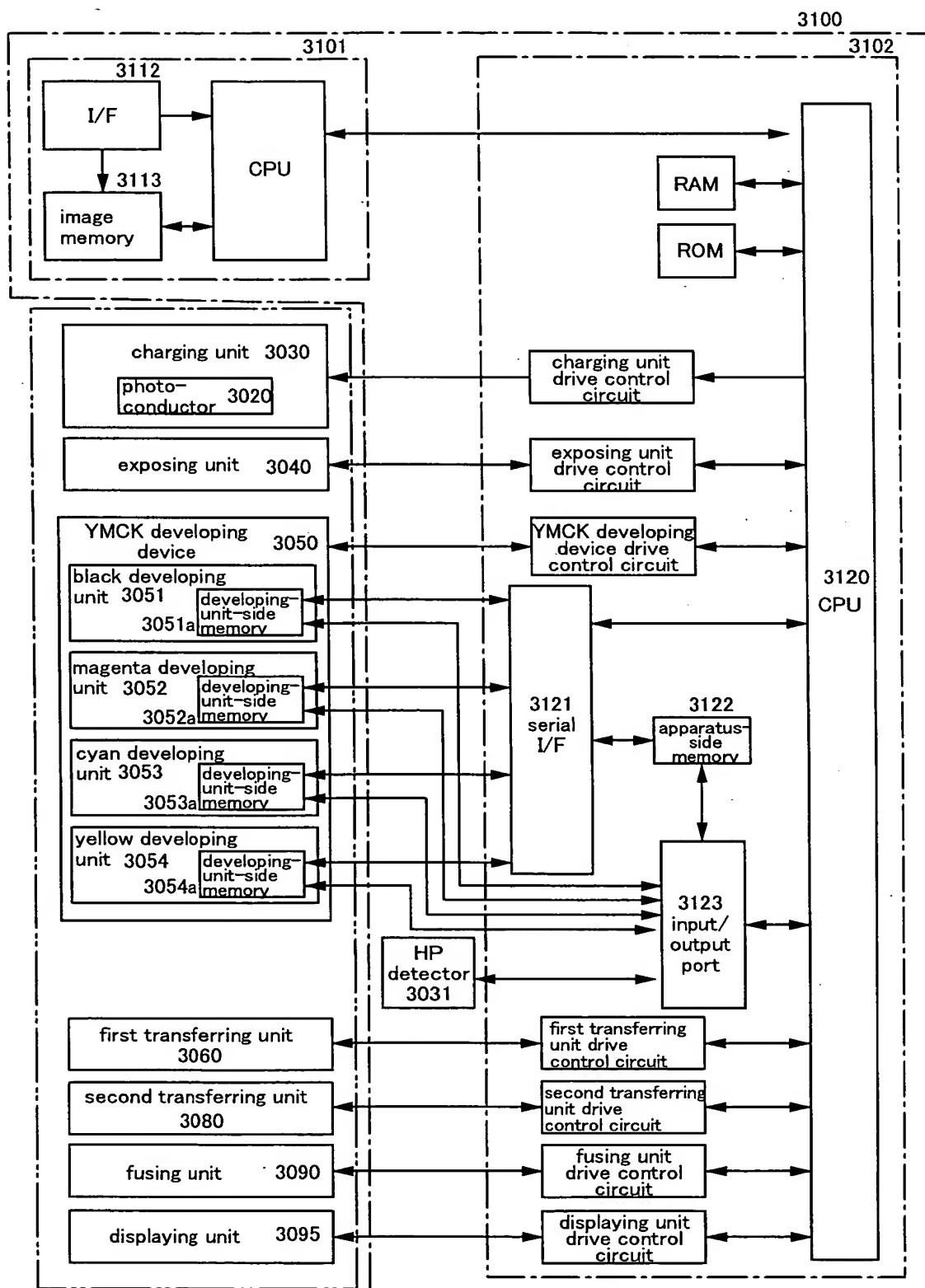


FIG. 18

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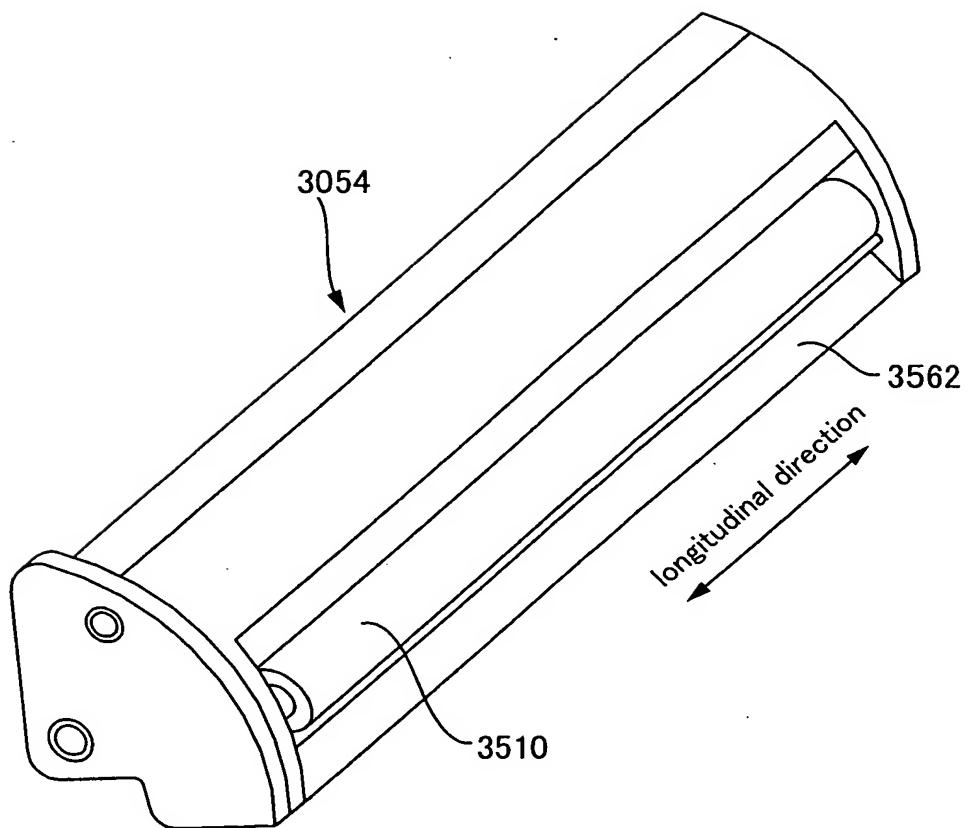


FIG. 19

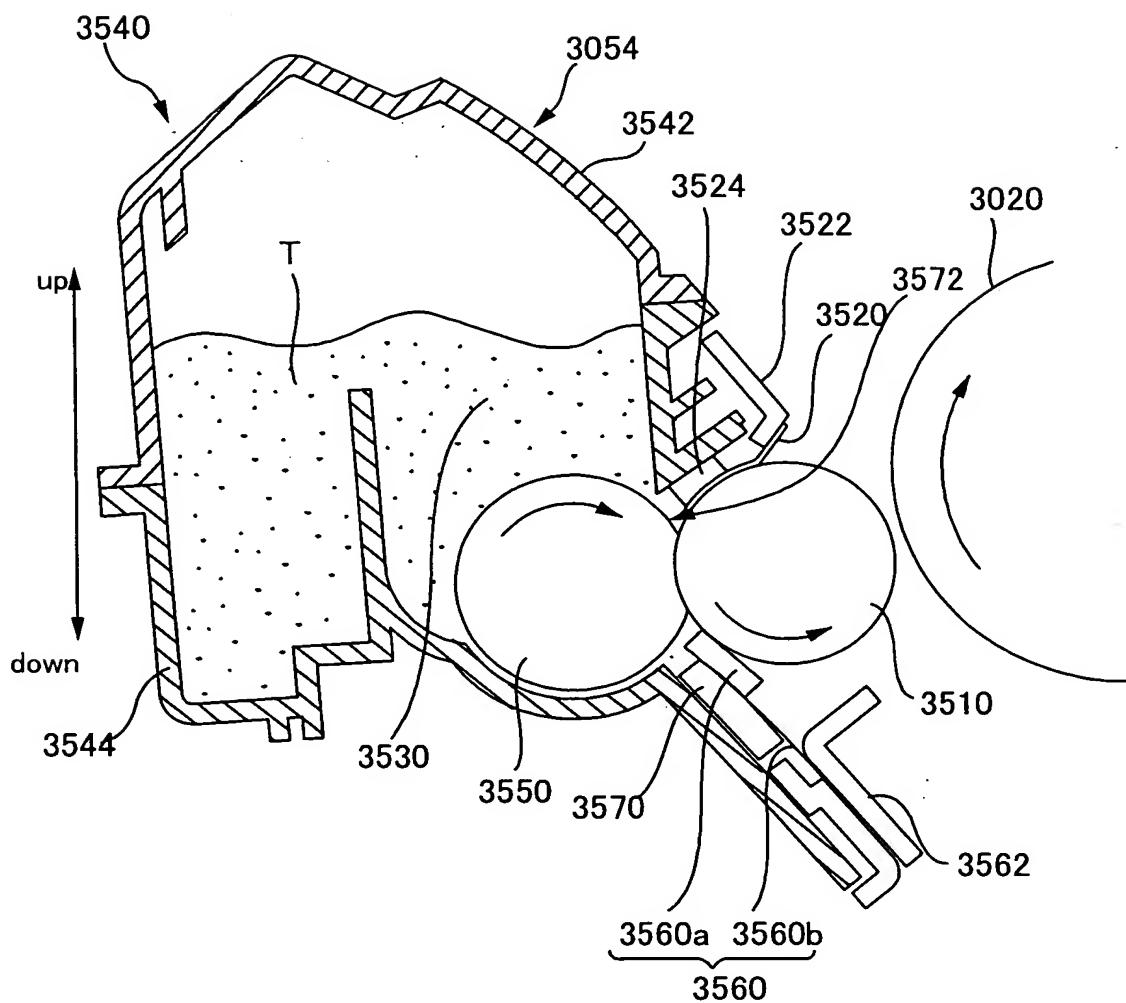


FIG. 20

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FIG. 21A

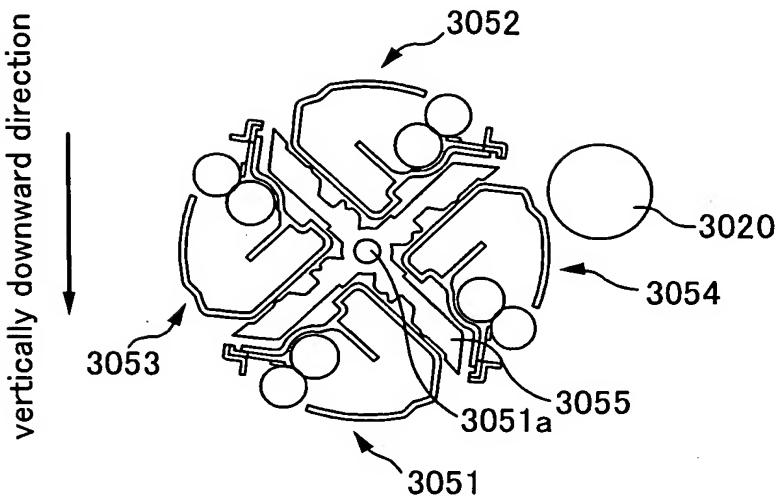


FIG. 21B

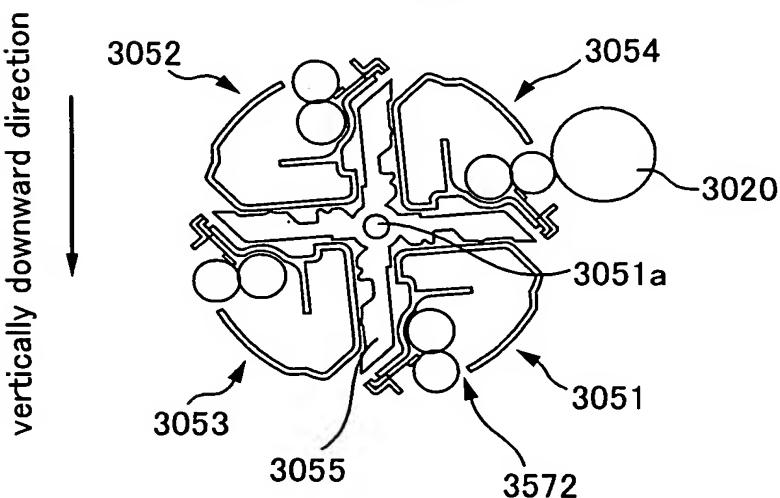


FIG. 21C

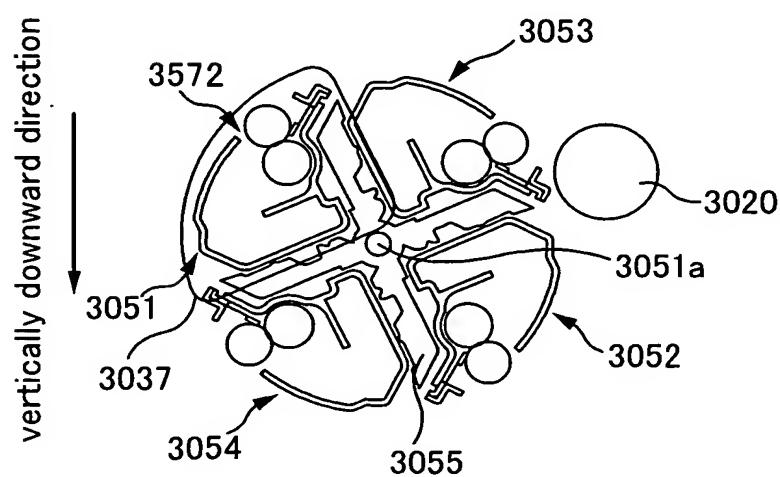


FIG. 22A

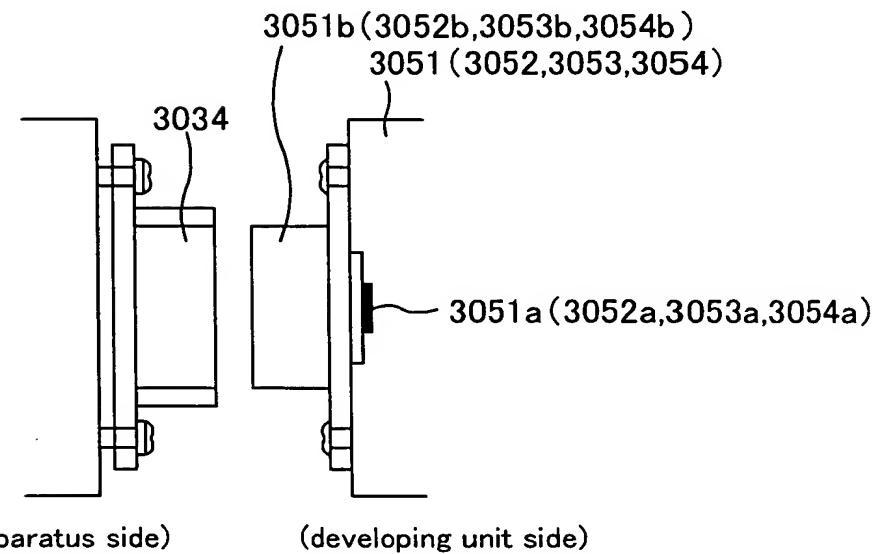
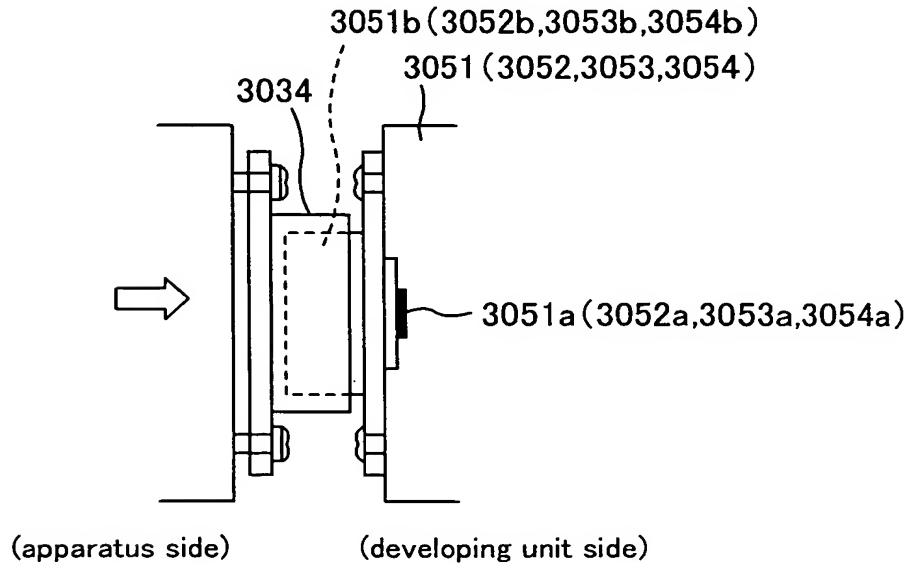


FIG. 22B



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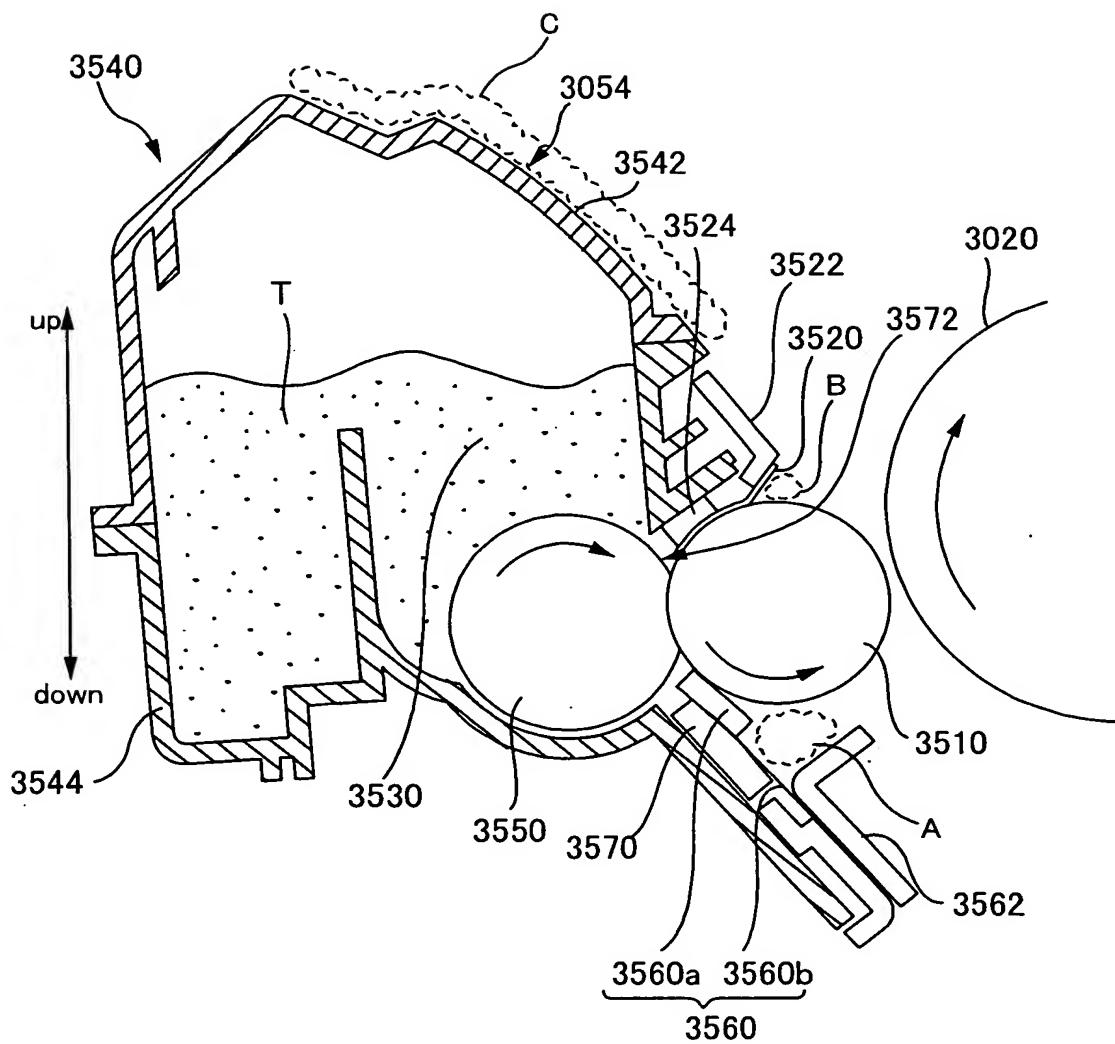


FIG. 23

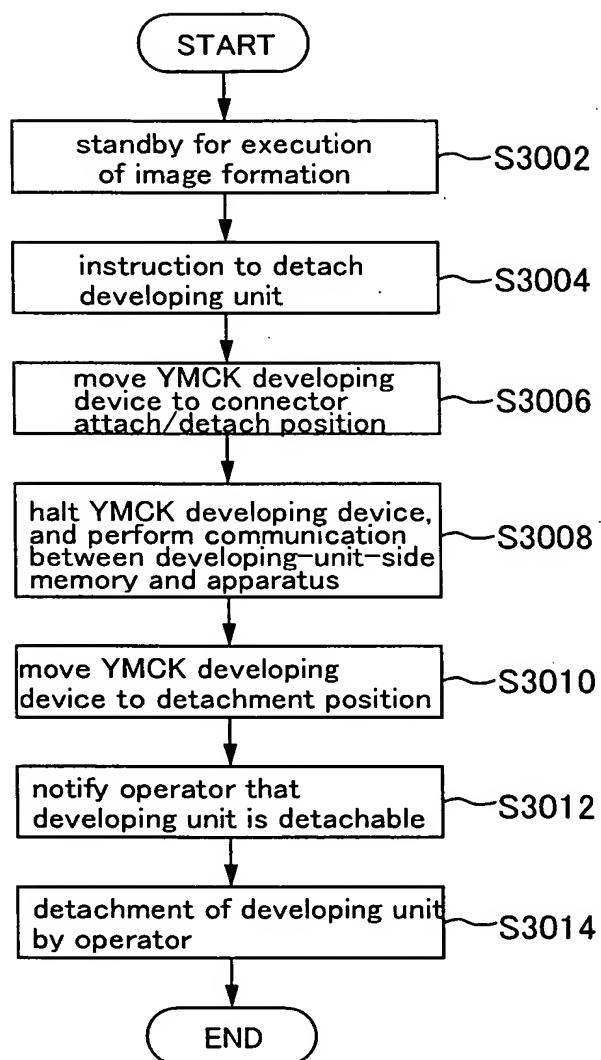


FIG. 24

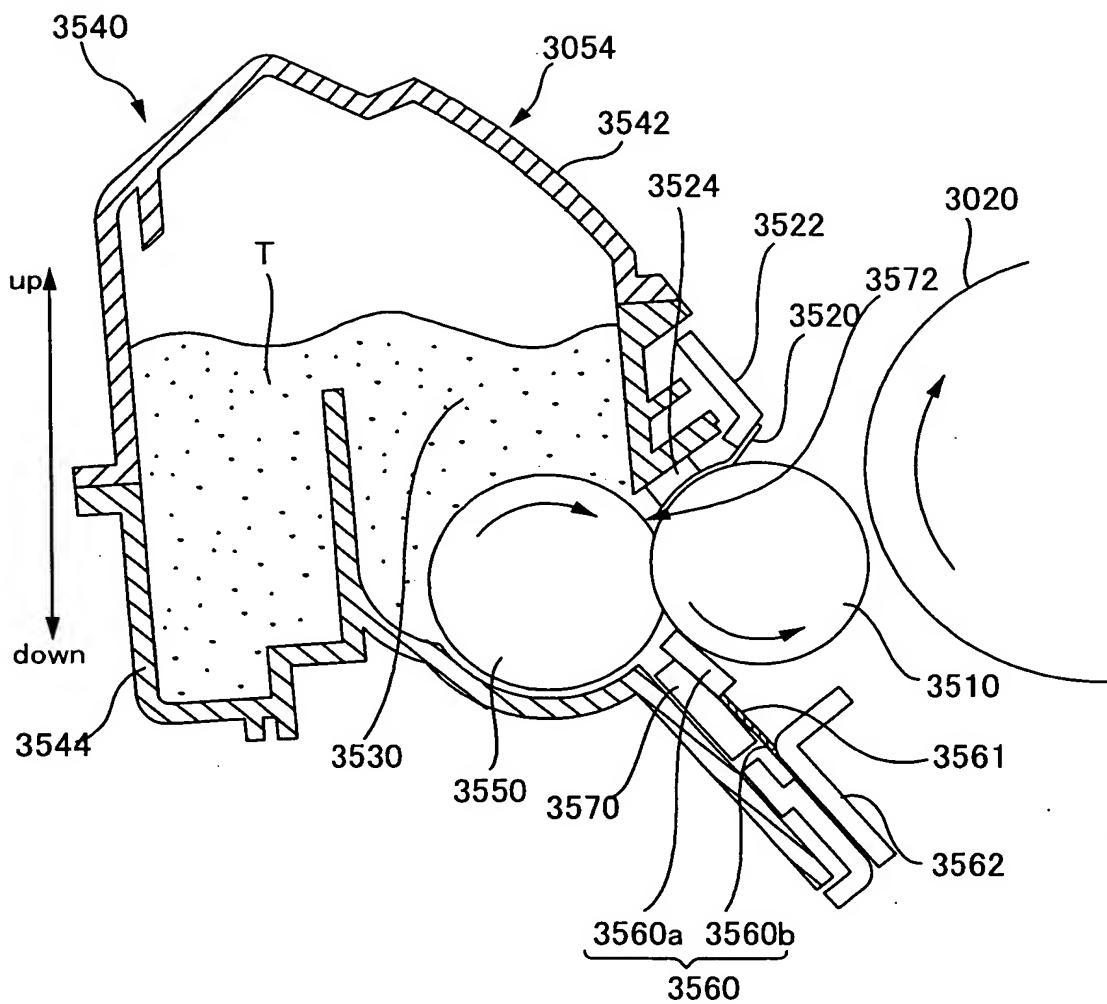


FIG. 25

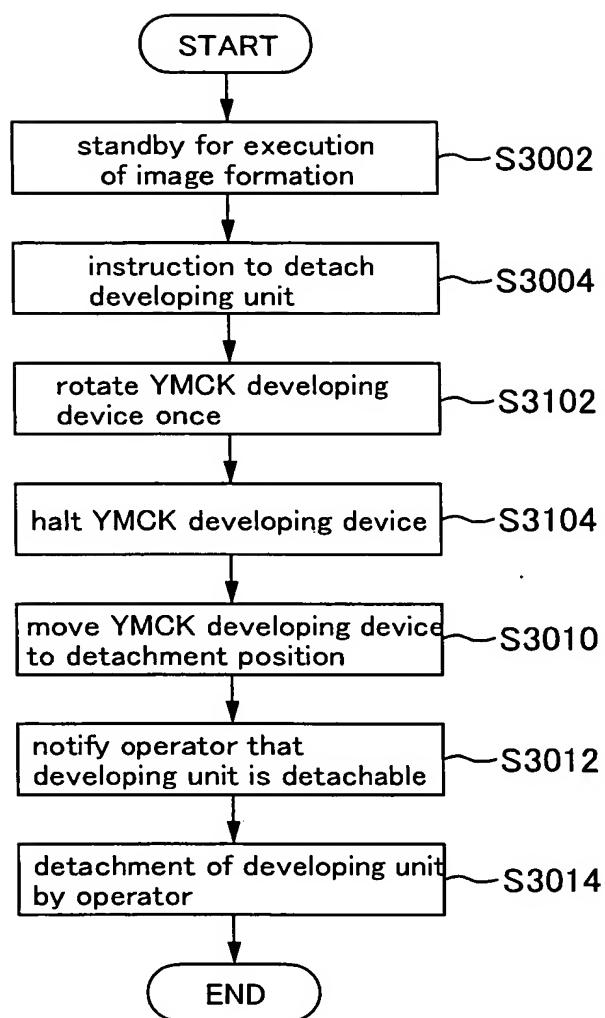


FIG. 26

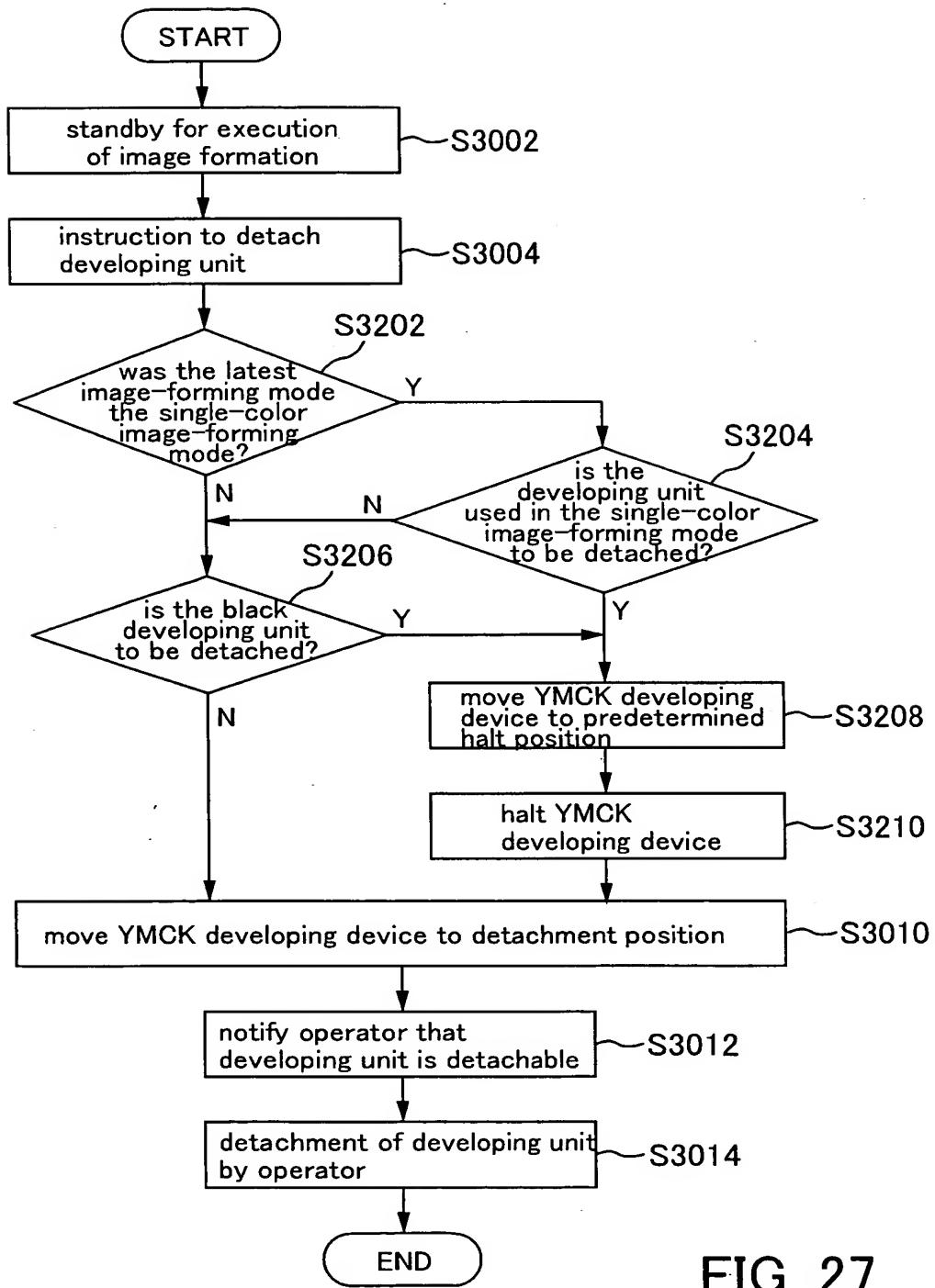


FIG. 27

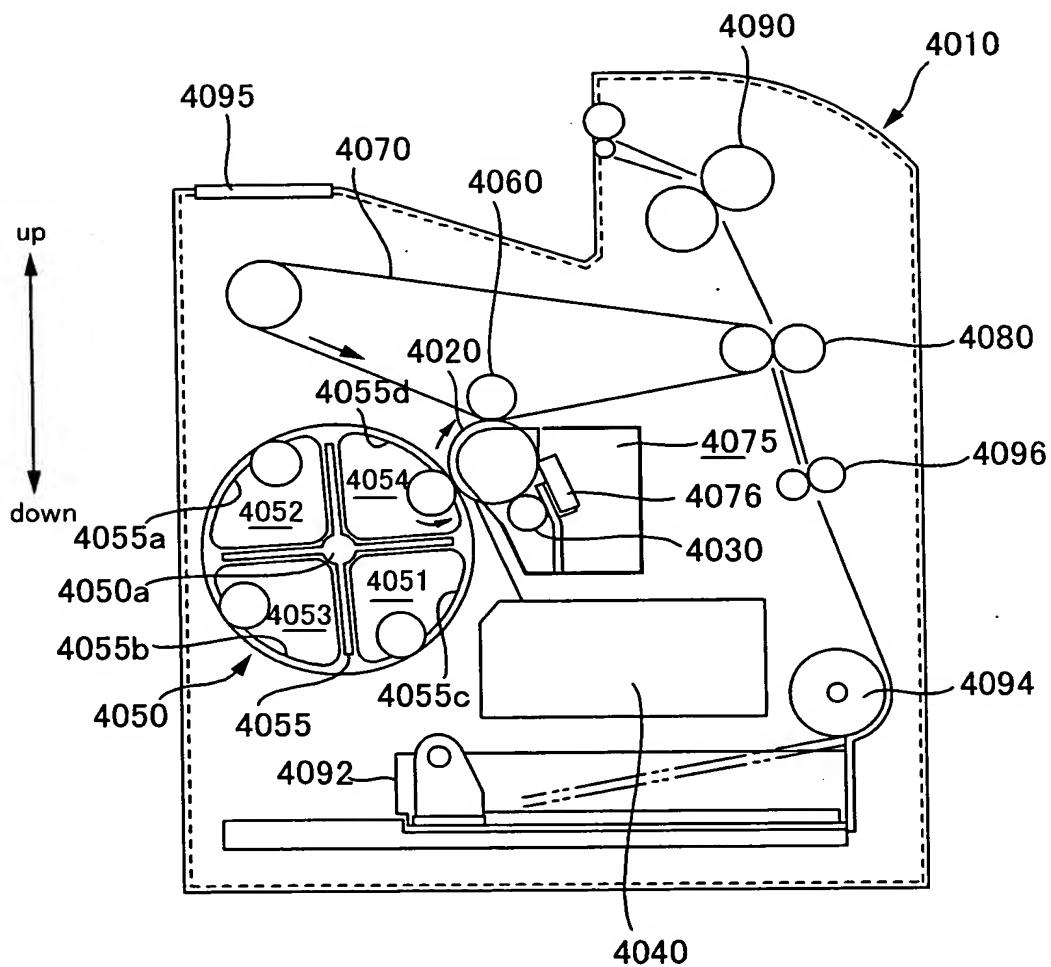


FIG. 28

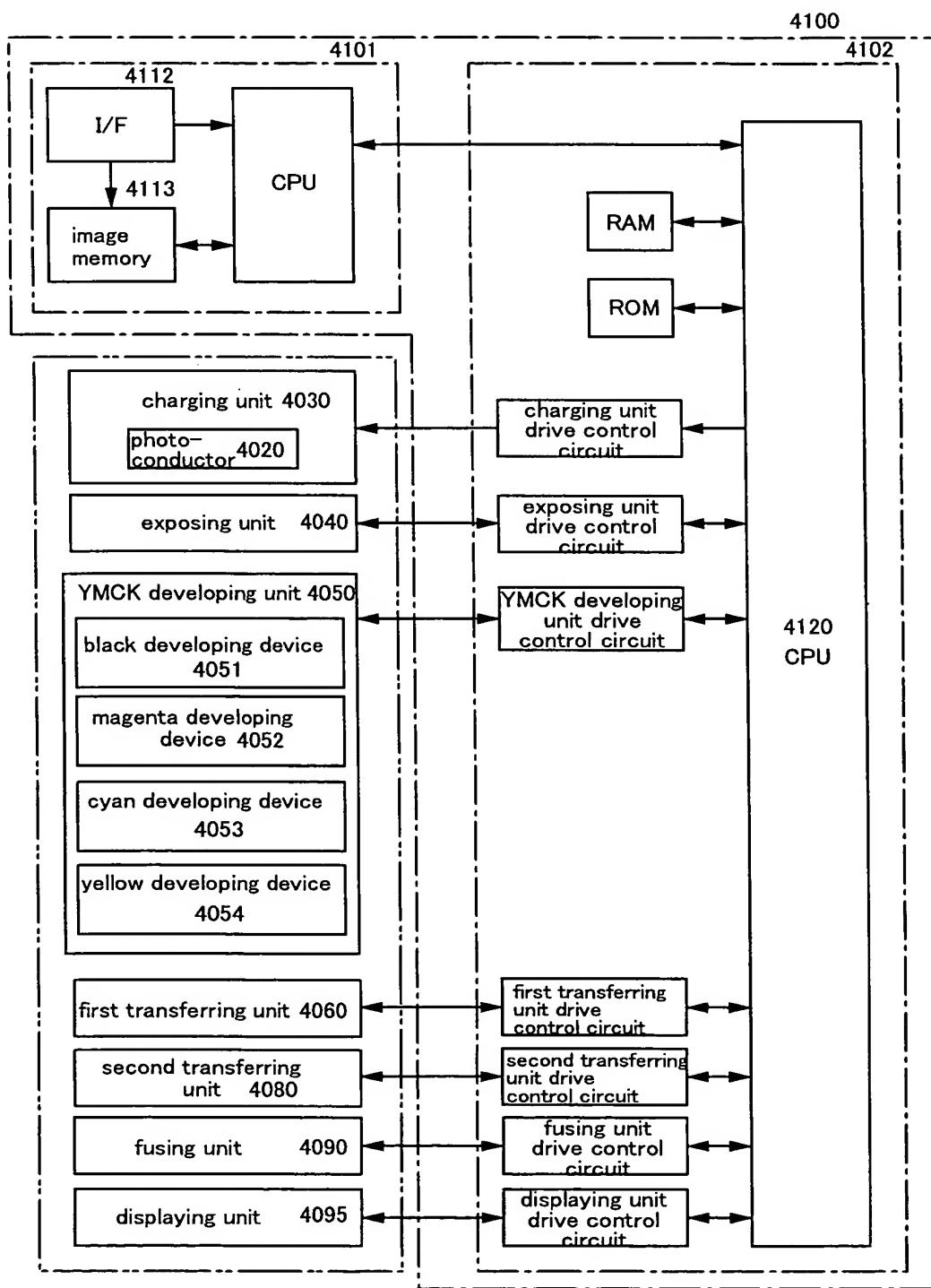


FIG. 29

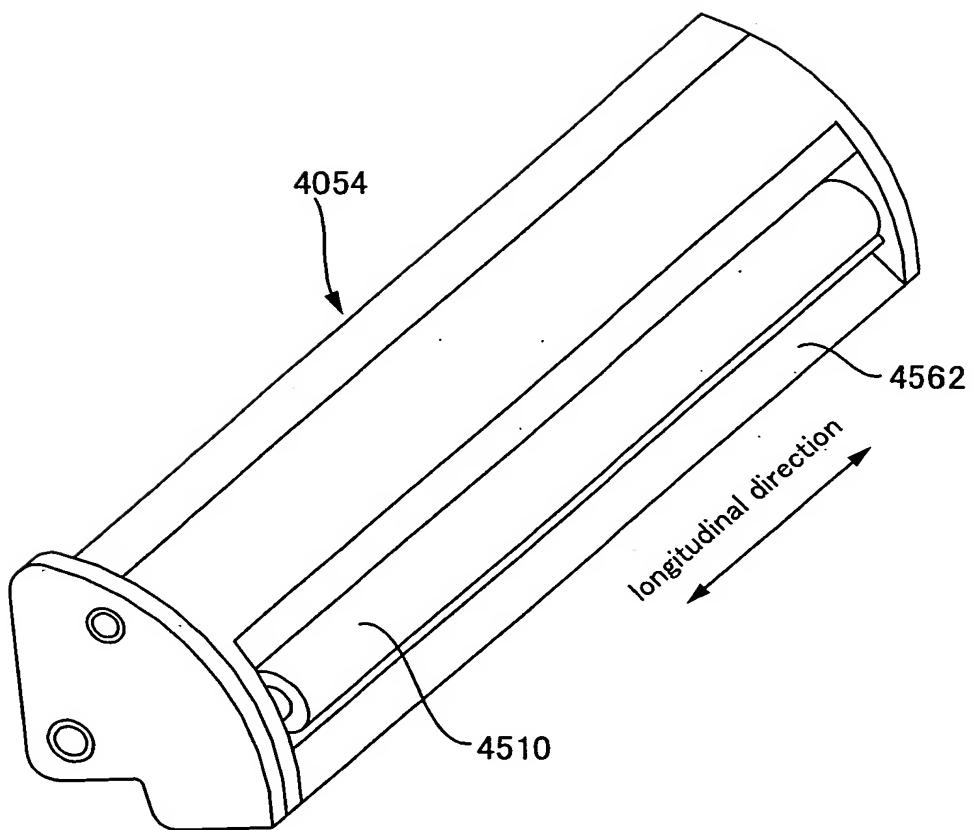


FIG. 30

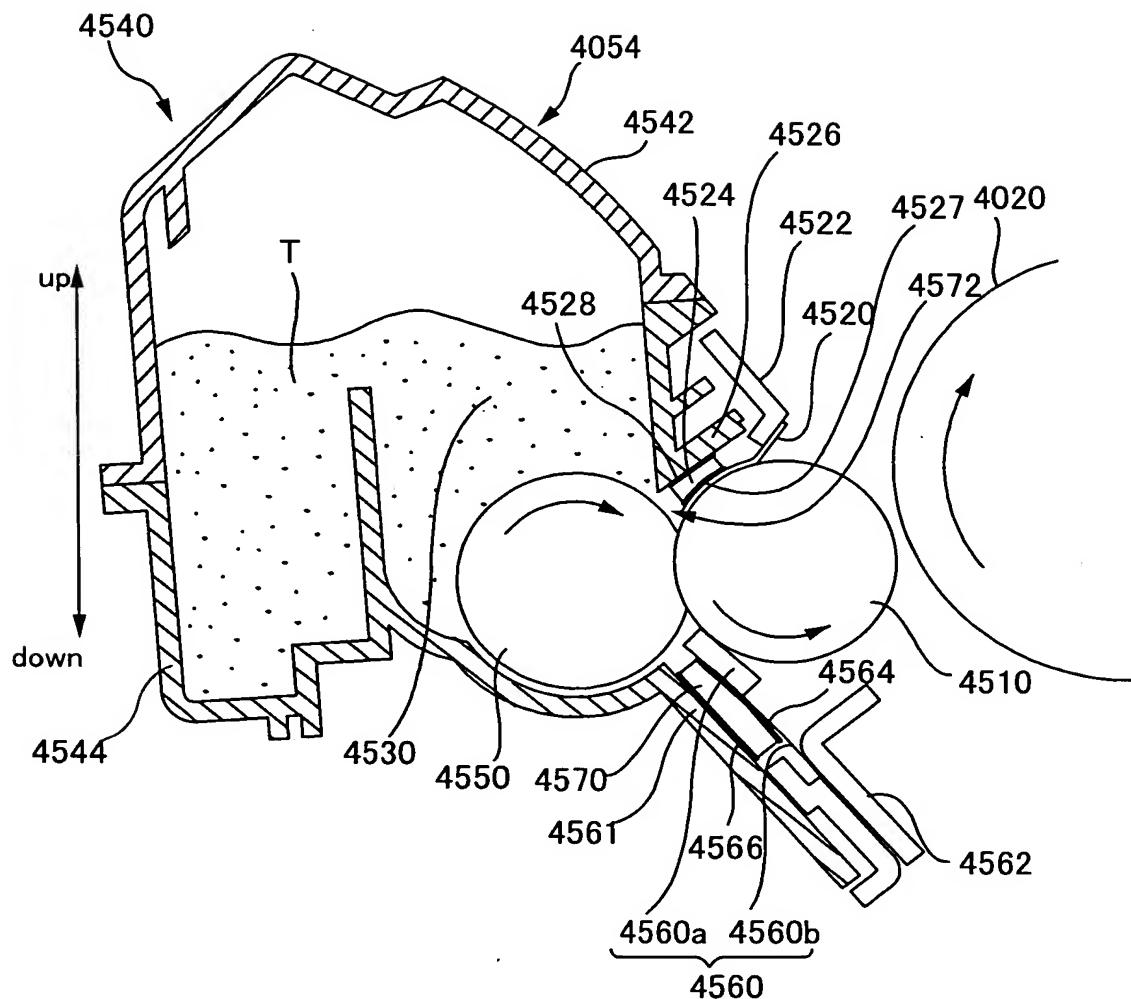


FIG. 31

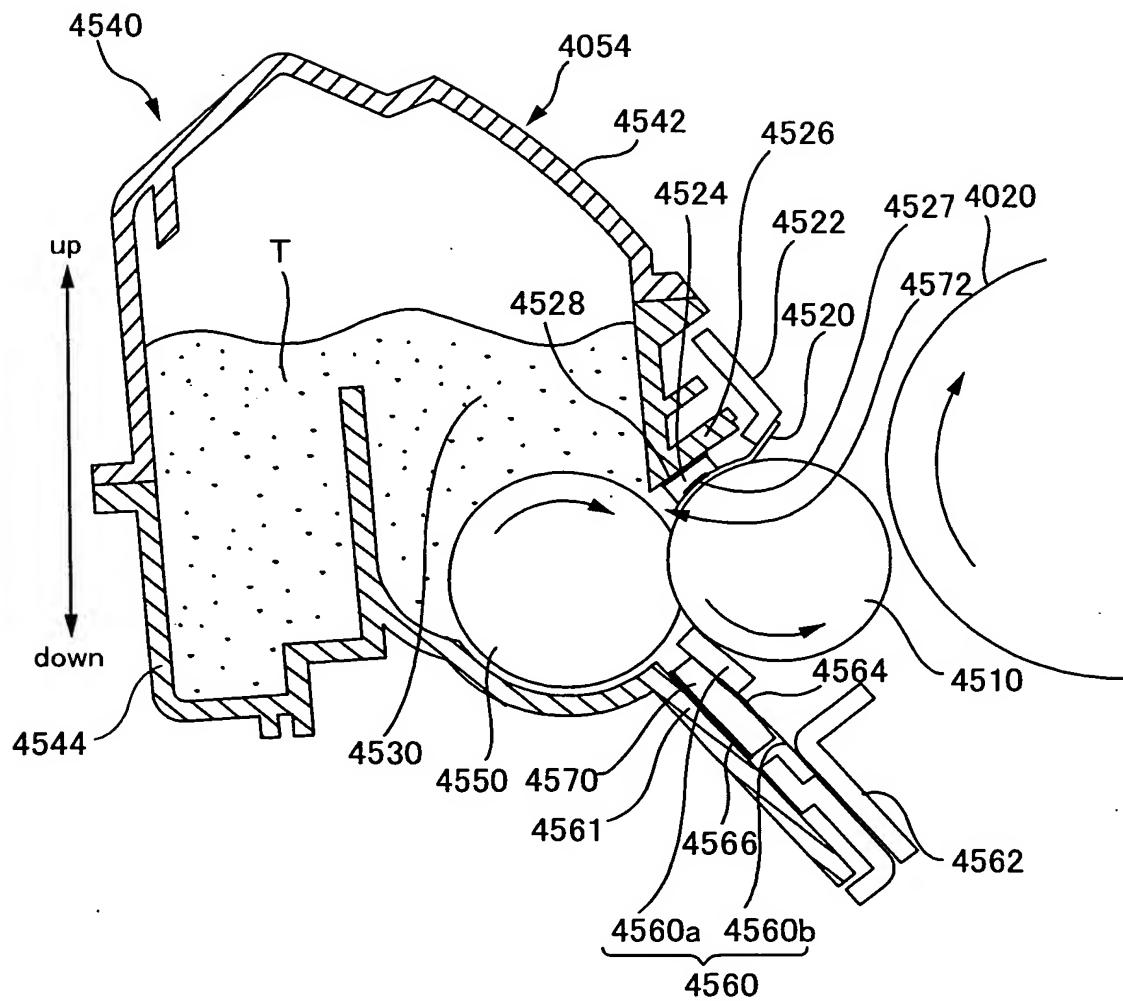


FIG. 32

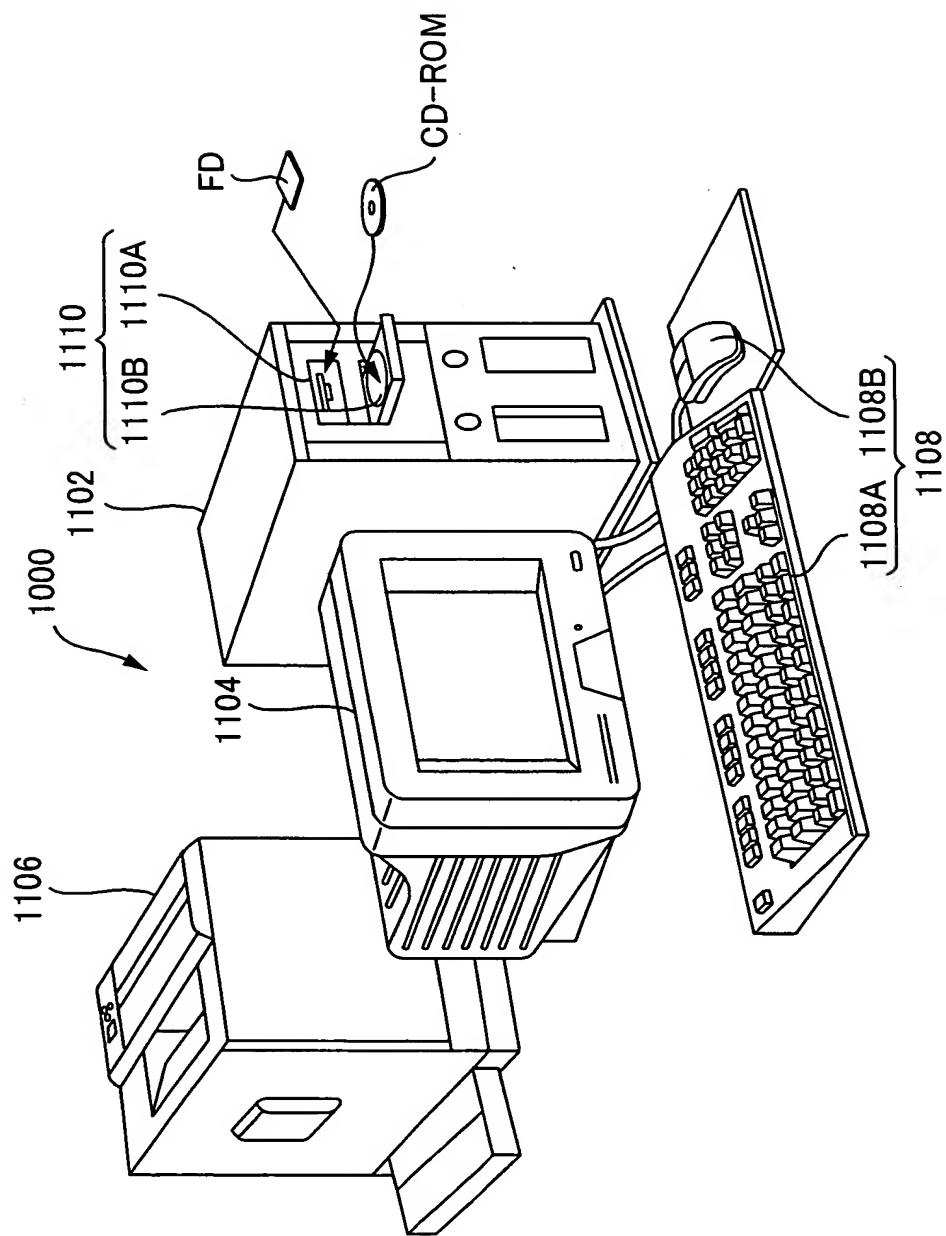


FIG. 33

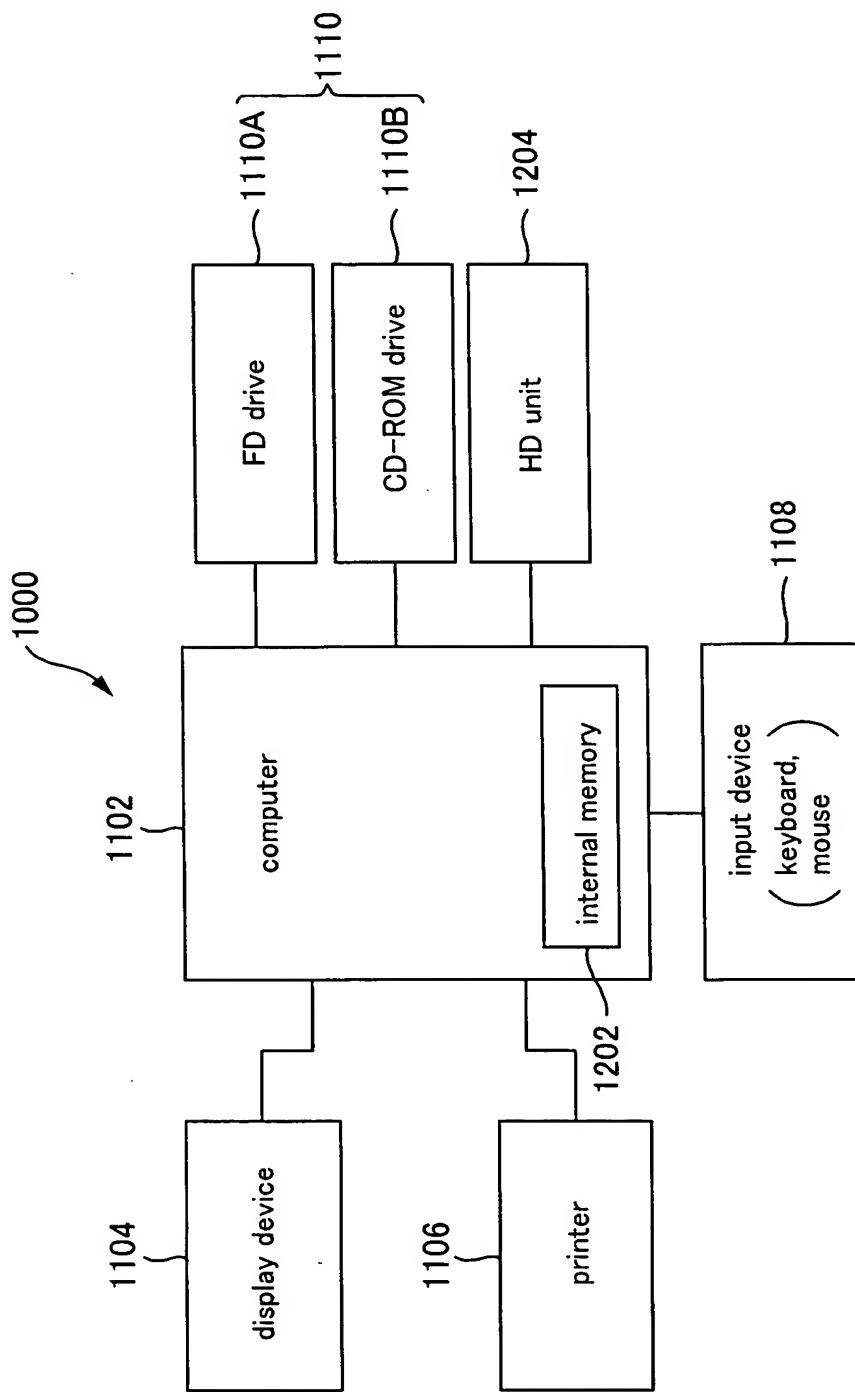


FIG. 34